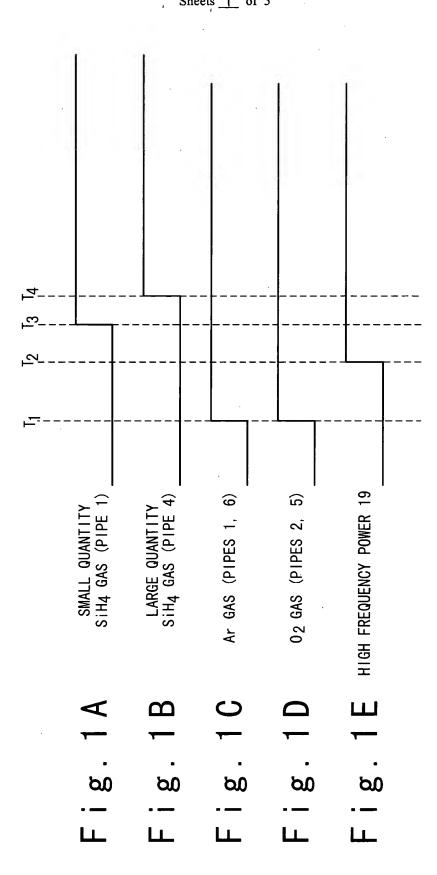
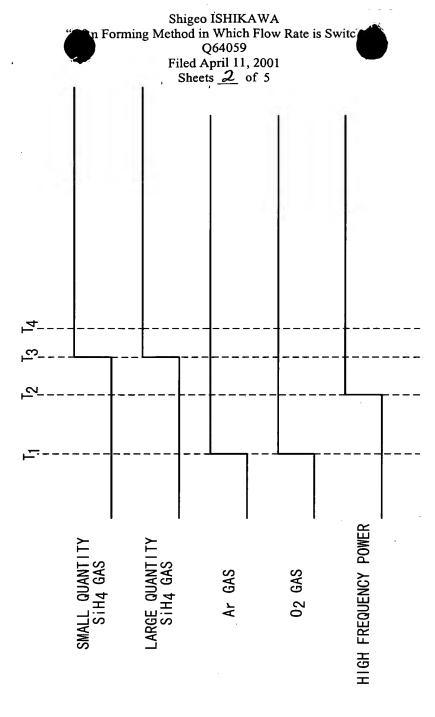
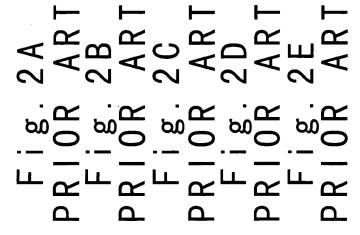
## Shigeo ISHIKAWA Forming Method in Which Flow Rate is Switch Q64059 Filed April 11, 2001 Sheets \_\_\_\_ of 5



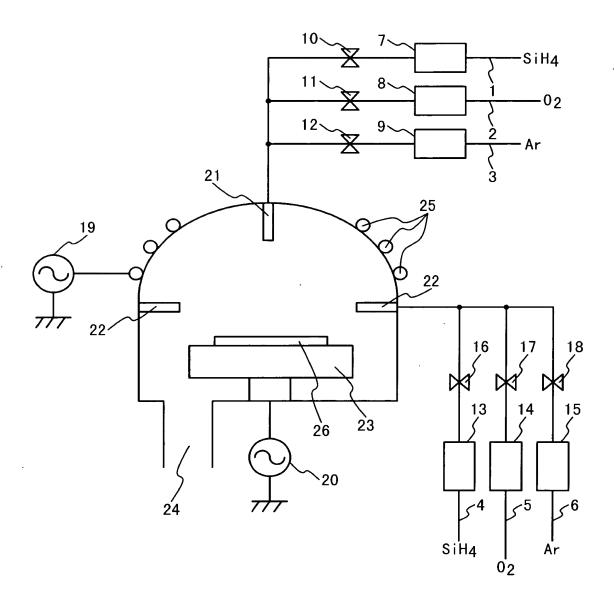






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Fig. 3

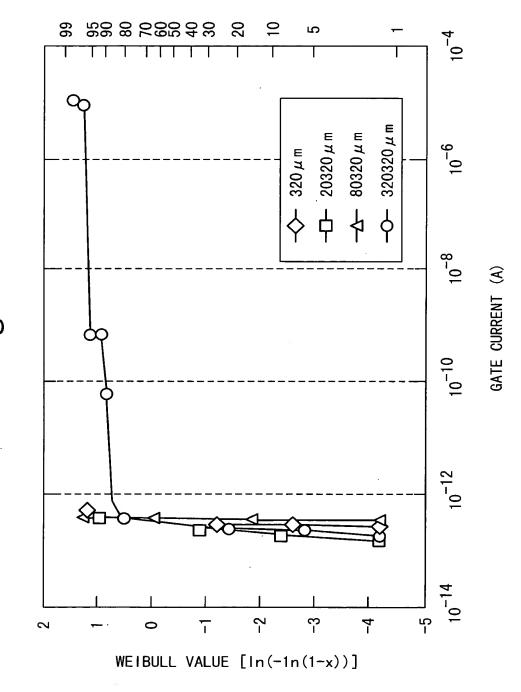


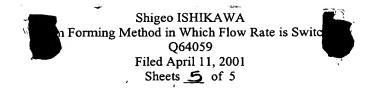
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## ACCUMULATED FAILURE PERCENTAGE (%)





## ACCUMULATED FAILURE PERCENTAGE (%)

